

MECHANICAL POWER TRANSMISSION

Product overview





 \oplus

• Complete line of products, including mounted bearings, enclosed gearing, couplings, pulleys and other PT components. — Product overview



ABB offers complete mechanical solutions

Since 1878 Dodge® mechanical power transmission products have handled the toughest applications, providing the lowest total cost of ownership to both OEM's and end users. ABB offers the complete line of Dodge mounted bearings, enclosed gearing, couplings, pulleys and belted drives, all engineered and manufactured to perform reliably with less maintenance.

Dodge products feature industry leading patented sealing technology that provides extended life in both harsh duty and sanitary washdown applications. Unique mounting systems also make Dodge products easy to install and remove, without shaft damage.

Decades of experience applying mechanical products throughout a wide range of industries means we understand issues that impact productivity and can offer expertise to help improve output and productivity. For larger projects, the Bulk Material Handling team specializes in customized bulk material handling conveyor drive solutions, combining design engineering skills with in-depth industry and product knowledge to deliver packaged solutions for projects in the mining, aggregate, cement, and grain industries. Our capability to package and preassemble products means we provide a complete system solution, with optimized product selection, one invoice and warranty, through an integrated single source for all of your mechanical and electrical needs

ABB is your partner for total mechanical power transmission solutions.

- Rugged and reliable service
- · Easy installation and removal
- Easy maintenance
- Long product life
- Maximum process up-time
- Lower total cost of ownership





Mounted roller bearings

Leading industry producers trust Dodge mounted roller bearings to handle their conveyance and power transmission needs. Throughout the years, Dodge mounted roller bearings have earned the reputation for reliability and ease of maintenance.

Dodge mounted roller bearings feature innovative designs; including sealing options that protect the bearings from contamination that can cause failures, and a patented easy-on, easy-off adapter mounting and removal system that provides a concentric grip for superior holding on the shaft.

	Product description	A mounted bearing with tapered rolling elements
	Product features	Completely assembled, factory adjusted, and properly lubricated – shaft read
		XTS triple-lip sea
- 6		Extra protection – E-TECT™ seal option
ype EXL tapered roller bearings		
	Product description	A mounted bearing with tapered rolling elements with misalignment capabilities
	Product features	Split-cap, ductile iron housing
		Type E mounting dimension
		XTS triple-lip sea
		4° misalignment capability
		Expansion and non-expansior
AF tapered roller bearings		
	Product description	A mounted tapered rolling bearing interchangeable with SAF style pillow blocks
	Product features	XTS triple-lip sea
		E-TECT seal option available up to 7
		Shaft ready – mounts six times faster than SAI
		Factory assembled, adjusted, and lubricated – shaft read
		Up to 5° static misalignmen
ouble Interlock® tapered roller be		
	Product description	A mounted tapered roller bearing with dual locking collars
T CO	Product features	XTS triple-lip sea
		Extra protection E-TECT seal option
		Factory assembled, adjusted, and lubricated – shaft read
		Special clearances and greases available
ype K tapered roller bearings		
	Product description	Tapered roller bearing with reduced length through bore
	Product features	Single collar design saves space and installation time
		Allows bearing to be closer to the load for reduced shaft design
1-01		
		Factory assembled, adjusted, and lubricated – shaft read
		Factory assembled, adjusted, and lubricated – shaft read Dimensionally interchangeable with Double Interloc XTS triple lip sea

Product description	High capacity tapered roller bearing
Product features	Tapered adapter sleeve mounting
	Effective piston ring seals
	Rugged two-piece housing
	Heavy duty gray iron housing
	Combination metal shield and lip that protects bearings from contamination and prevents grease loss. "XTS" stands for Xtra-tough seal. Nitrile rubber lips for less friction & heat. Proven performance in tough environments.
CT seal kit	
	Good for use in wet or dusty applications, extends life of bearing in normal applications.
	Optional "XTS Plus" E-TECT seal kit for harsh environments. E-TECT seal kit is ordered separately. Kit contains seal and special collar for sizes 5" and below. Seal only for above 5".
Product description	A mounted spherical roller bearing with a patented easy-on, easy-off adapter mounting
	and removal system
Available styles	2-bolt and 4-bolt pillow blocks, flanges, and take-ups
Product features	Accepts commercial tolerance shafting
	Available with trident triple lip and labyrinth seal options
	Full concentric shaft attachment with integral adapter sleeve mount
	Virtually eliminates fretting corrosion
	Capable of withstanding static or dynamic misalignment of ± 1°
	One piece, factory greased, out-of-the-box ready to install
	Available in Type E dimensions and cast steel housings
	Tapered seal land area maintains seal contact during maximum misalignment
	CT seal kit Product description Available styles

 Product description
 Patented Imperial adapter mounting system, dimensionally interchangeable with SAF style pillow blocks

 Product features
 Easy installation – no feeler gauges needed

 Available with trident triple lip and labyrinth seal options
 Capable of withstanding static or dynamic misalignment of ± 1

 Virtually eliminates fretting corrosion
 Tapered seal area maintains seal contact during maximum misalignment

 Factory greased, out-of-the-box ready to install
 Factory greased, out-of-the-box ready to install

Mounted roller bearings

.,	r bearings	
and a second sec	Product description	Mounted spherical roller bearing with built in hydraulic mount and dismount syster
A COL	Available series	22200, 23000, and 23100 serie
	Product features	Dimensionally interchangeable with SAF style product
		Combination triple-lip and auxiliary sealing system
7		High strength ductile iron housin
SN spherical roller bearings		
	Product description	A mounted spherical roller bearing with metric mounting dimensions that i dimensionally interchangeable with SN style housing
	Available styles	2-bolt and 4-bolt pillow bloc
	Product features	Accepts commercial tolerance shafting
		Available with trident triple lip and labyrinth seal option
		Full concentric shaft attachment with integral adapter sleeve moun
		Virtually eliminates fretting corrosion
		Capable of withstanding static or dynamic misalignment of ± 1
		One piece, factory greased, out-of-the-box ready to insta
		Tapered seal land area maintains seal contact during maximum misalignmen
ydraulic ISNX spherical rolle	r bearings Product description Product features	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style product:
lydraulic ISNX spherical rolle	Product description	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style product: Combination triple-lip and auxiliary sealing system
lydraulic ISNX spherical rolle	Product description Product features	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style products Combination triple-lip and auxiliary sealing system High strength ductile iron housing
	Product description Product features Product features Product description	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style products Combination triple-lip and auxiliary sealing system High strength ductile iron housing Mounted spherical roller bearing in a cast iron housing
	Product description Product features	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style product: Combination triple-lip and auxiliary sealing systen High strength ductile iron housing Mounted spherical roller bearing in a cast iron housing Factory sealed and luber
	Product description Product features Product features Product description	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style product: Combination triple-lip and auxiliary sealing systen High strength ductile iron housing Mounted spherical roller bearing in a cast iron housing Factory sealed and lubed High-capacity, double-row spherical roller
6	Product description Product features Product features Product description	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style product: Combination triple-lip and auxiliary sealing system High strength ductile iron housing Mounted spherical roller bearing in a cast iron housing Factory sealed and lubed High-capacity, double-row spherical roller
6	Product description Product features Product features Product description	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style product Combination triple-lip and auxiliary sealing system High strength ductile iron housing Mounted spherical roller bearing in a cast iron housing Factory sealed and luber High-capacity, double-row spherical roller Permits static or dynamic misalignment of ±1 Available with trident triple lip and labyrinth seal option
6	Product description Product features Product features Product description	A metric dimensioned mounted spherical roller bearing with a built-in hydraulic moun and dismount system dimensionally interchangeable with SD 3100 style product Combination triple-lip and auxiliary sealing system High strength ductile iron housing Mounted spherical roller bearing in a cast iron housing Factory sealed and luber High-capacity, double-row spherical roller

Available in Type E dimensions and cast steel housings

	Product description	A 2 bolt and 4 bolt component based mounted split pillow block with inch mounting dimensions and both inch and metric shaft sizes.
	Available series	22200, 22300, 23000, 23100, and 23200
	Product features	Totally split spherical bearings available
		Industry-standard dimensions interchangeable with SAF housings
		Five sealing options to match most operating conditions
		Cast-in dimples locate drill holes for lube fitting, vents, sensors, and mounting modifications
		Standard housings have two oversized drains adaptable for circulating oil systems
		Pry slots allow easy separation of the pillow block

Unisphere® II spherical roller b	Product description	A narrow profile mounted spherical roller bearing
13000 ···	Product features	Comparable mounting dimensions with ball bearings
-0-		Features same rolling elements and installation-ready components as S-2000
		Maintains sealing effectiveness with proven "R" seal
		Tapered seal area maintains seal contact during maximum misalignment
		Spring-lok™ collar mount with 65° setscrew spacing for optimum clamping force

SNX/SDX spherical roller bea	rings	
- Janda	Product description	A mounted spherical roller bearing that matches industry standard SN and SD mounting dimensions
	Available series	22200, 22300, 23000, 23100
	Product features	Multiple seal options
		Grease or oil lubrication

Sealing

Today, our bearings feature innovative designs; including sealing options that protect the bearings from contamination that can cause failures, and a patented easy-on, easy-off adapter mounting and removal system that provides a concentric grip for superior holding on the shaft.



Labyrinth seals



For higher speeds and temperatures, the inserts offer labyrinth seals with corrosionresistant flingers and a clearance steel seal carrier.

Mounted ball bearings

When it comes to reliable performance and low maintenance, Dodge mounted ball bearings are unmatched in the industry. These bearings have been engineered with an array of innovative patented features that provide extended life in the toughest applications, including those found in the food and beverage industry.

Dodge mounted ball bearings are available in any of our proven locking devices; our exclusive 65° set screw locking system, eccentric locking collars, D-LOK concentric clamp locking system, and our patented Grip Tight[®] adapter mounted ball bearing.

6	Product description	A mounted ball bearing with either a reinforced polymer or stainless steel housing with a 440C stainless steel insert
	Available locking devices	65° set screw
2	Product features	Patented polymer housing includes antimicrobial agent which resists bacterial and fungus growth
		Hydro Armor seal with 4 lip seals and extended metal flinger
		Max Life cage that extends grease life
63		Stainless balls
	_	Metal detectable snap on end covers

E-Z Kleen® corrosion resista	5	· · · · · · · · · · · · · · · · · · ·
- 10	Product description	A mounted ball bearing with either a reinforced polymer or a stainless steel housing with a corrosion resistant, coated insert
	Available locking devices	65° set screw angle (SC), concentric clamp collar (D-LOK), and Grip Tight adapter moun
- 0	Product features	Patented polymer housing includes anti-microbial agent which resists bacterial and fungus growth
		Hydro Armor seal with 4 lip seals and extended metal flinger
		Max Life cage that extends grease life
C K		Interchangeable mounting dimensions with most competitive products
-0-		Metal detectable snap on end covers

Product description A mounted ball bearing designed for the harshest environments, ed	equipped with a
premium seal, premium cage and synthetic lubrication backed b 3	l by an extendec 3 year warranty
Available locking devices 65° set screw angle (SC), concentric clamp collar (D-LOK), Grip Tight a and eccer	adapter mount entric lock (SXR)
Product features QuadGuard triple-lip seal with rub	bberized flinger
Max Life cage that exte	ends grease life
Premium synthetic grease – Mobili	lith SHC 220 PM

Snap-on end covers

	Product description	A mounted ball bearing with a 65° set screw angle for greater holding power and ease of installation in confined areas
	Product features	DualGuard seal – comprised of single lip seal and rubberized flinger – standard on all SC SCM ball bearings
63		Interchangeable mounting dimensions with most competitive products
		Plus or minus 2° static misalignment
	Available options	High-temperature to 400°F (204°C) on SC and SCM
		LL lo torque labyrinth seals
		Expansion pillow blocks available for popular shaft sizes
		Snap-on end covers
rip Tight ball bearings	Product description	A mounted ball bearing with a thin wall adapter mounting system that offers 360° full
	Product description	A mounted ball bearing with a thin wall adapter mounting system that offers 360° full shaft contact and concentricity with no shaft marring or fretting corrosion
	Product features	Integral dismount feature easily removes the bearing from the shaft
		DualGuard seal – comprised of single lip seal and rubberized flinger – standard on all GT, GTM ball bearings
		Interchangeable mounting dimensions with most competitive set screw, eccentric collar,
		and concentric clamp collar products
	_	
		and concentric clamp collar products Snap-on end covers Does not require turned, ground, and polished shafting
	Available options	Snap-on end covers
	Available options	Snap-on end covers Does not require turned, ground, and polished shafting

 Available options
 Comprised of single lip seal and rubberized flinger – standard on all SXR ball bearings. Snap-on end covers available from stock for most popular cast housings. Interchangeable mounting dimensions with most competitive products

 Available options
 LL lo torque labyrinth seals optional. Expansion pillow blocks available for popular shaft sizes

High-temperature option available to 400°F (204°C) on SXR

Mounted ball bearings

	•	
	Product description	A mounted ball bearing designed for improved concentricity minimizing vibration and shaft damage during operation
	Product features	Concentric clamp collar locks the bearing to the shaft by tightening a single Allen wrench cap screw; the bearing will not mar the shaft like set screw and eccentric collar bearings; provides concentricity between the bearing and shaft
		DualGuard seal – comprised of single lip seal and rubberized flinger – standard on all DL, DLM ball bearings. Snap-on end covers available from stock for most popular cast housings.
		Interchangeable mounting dimensions with most competitive products
	Available types	Expansion pillow blocks available for popular shaft sizes
		Plus or minus 2° static misalignment
		LL lo torque labyrinth seals optional.
		High-temperature option available to 400°F (204°C)
ER series ball bearings	Product description	Extended ring ball bearings designed with a cylindrical OD and snap ring to fit into
ER series ball bearings	· · · · · · · · · · · · · · · · · · ·	
ER series ball bearings	Product description Product features	Extended ring ball bearings designed with a cylindrical OD and snap ring to fit into
ER series ball bearings	· · · · · · · · · · · · · · · · · · ·	Extended ring ball bearings designed with a cylindrical OD and snap ring to fit into user equipment.
ER series ball bearings	Product features	Extended ring ball bearings designed with a cylindrical OD and snap ring to fit into user equipment. Cylindrical outer diameter with snap-ring retention to fit user equipment Dodge's mechanically-retained ProGuard seal and flinger package to prevent
ER series ball bearings	Product features	Extended ring ball bearings designed with a cylindrical OD and snap ring to fit into user equipment. Cylindrical outer diameter with snap-ring retention to fit user equipment Dodge's mechanically-retained ProGuard seal and flinger package to prevent contamination and maximize product life in dirty applications
ER series ball bearings	Product features	Extended ring ball bearings designed with a cylindrical OD and snap ring to fit into user equipment. Cylindrical outer diameter with snap-ring retention to fit user equipment Dodge's mechanically-retained ProGuard seal and flinger package to prevent contamination and maximize product life in dirty applications Set screw (ER-SC) – 65° set screw angle for maximum shaft grip
ER series ball bearings	Product features Availability in two shaft attachment methods	Extended ring ball bearings designed with a cylindrical OD and snap ring to fit into user equipment. Cylindrical outer diameter with snap-ring retention to fit user equipment Dodge's mechanically-retained ProGuard seal and flinger package to prevent contamination and maximize product life in dirty applications Set screw (ER-SC) – 65° set screw angle for maximum shaft grip D-LOK (ER-DL) – Clamp collar grip for maximum concentricity to minimize vibration

Sealing/accessories/advancements



DualGuard seal

Comprised of single lip seal and rubberized flinger that is included on all standard duty ball bearings

Standard on Extreme Duty

Mechanically retained to eliminate seal blowout







Common Dodge housing configurations, including Ultra Kleen and E-Z Kleen, are machined with a groove to accept snap-on style polymer end covers that are durable and easy to install. They also include a drain hole to prevent moisture from collecting inside the cover, and help provide positive sealing in wet environments.

Max Life cage



Patented two piece cage design includes compartments around the rolling elements which reduces contamination ingress and grease washout. The large volume of grease travels with the rolling elements provides a constant oil film for superior performance.

Mounted plain bearings

Dodge mounted plain bearings are uniquely engineered to provide reliable performance in applications that are exposed to a wide range of severe operating conditions. Plain bearings feature patented technologies that reduce maintenance and ensure long service life.

-	Product description	A base mounted hydrodynamic oil film bearing that utilizes a water cooled design to provide long life in continuous running industrial fan applications
	Product features	Extended life (no metal-to-metal contact during operation)
		Handles moderate to high speeds
		Dampens vibration, provides quiet operation
		Fully split for ease of maintenance
T- R C		Self-aligning
	Available options	External cooling (air, water, or oil) for hot shafts or high temperatures
		RTD's, heater/thermostat combo, circulating oil systems, auxiliary seal kits and isolators
	Product features	fan applications Extended life (no metal-to-metal contact during operation
		Handles moderate to high speeds
		Dampens vibration, provides quiet operation
		Fully split for ease of maintenance
		Self-aligning
	Available options	External cooling (air, water, or oil) for hot shafts
		RTD's, heater/thermostat combo, circulating oil systems, auxiliary seal kits and isolators
Oil level and filtration system (OLF2)		

	Product description	A self-contained oil filtration system designed for use with oil film bearings
1. The second	Product features	Maintains proper oil level while bearing is running
		Increases bearing performance and life
Gal - Hel		Allows even oil distribution and cooler operating temperatures
		Ensures filtered clean oil
		Custom-engineered to support Sleevoil bearings

Cool lube 2 system		
0	Product description	Designed for oil lubricated roller bearing
	Product features	Continuous: oil cooling, filtration, and level contro
		For bearing applications where bearing operating temperatures and speeds approacl maximum permissible levels, or harsh & dirty environment:
iolidlube® sleeve bearings		
	Product description	A carbon-graphite bearing used in high temperature damper and oven application: where lubrication is critica
	Housing types	2-bolt pillow blocks, 4-bolt and 2-bolt flange unit
	Product features	Ideal for slow speeds or oscillating shaft rotation
		Self-lubricating, statically self-aligning
		Covers a wide range of temperature extreme
• • •		700 Series: -40°F to 700°F (-40°C to 370°C
and the second s		1000 Series: -200°F to -40°F (-128°C to -40°C) and 250°F to 1000°F (120°C to 537°C
		Ideal where bearings are subject to dry cycles
Babbitted journal bearings	Product description Product features	A base mounted, grease lubricated, white metal sleeve bearing Handles slow speeds and shock load Capable of MPTA load ratings
21		Cast-iron housings in 2- and 4- bolt pillow blocks Babbitted bushed bearing features solid or fully split housing
Bronze-bushed journal bearings		Babbitted bushed bearing features solid or fully split housing
Gronze-bushed journal bearings	Product description	Babbitted bushed bearing features solid or fully split housing A base mounted, grease lubricated, bronze-bushed sleeve bearing
bronze-bushed journal bearings	Product description Product features	Babbitted bushed bearing features solid or fully split housing A base mounted, grease lubricated, bronze-bushed sleeve bearing Handles slow speeds and offers durability
ronze-bushed journal bearings	•	Babbitted bushed bearing features solid or fully split housing A base mounted, grease lubricated, bronze-bushed sleeve bearing Handles slow speeds and offers durabilit Capable of MPTA load rating
ironze-bushed journal bearings	•	Babbitted bushed bearing features solid or fully split housing A base mounted, grease lubricated, bronze-bushed sleeve bearing
ronze-bushed journal bearings	•	Babbitted bushed bearing features solid or fully split housing A base mounted, grease lubricated, bronze-bushed sleeve bearing Handles slow speeds and offers durabilit Capable of MPTA load rating

Mounted plain bearings

	Product description	A mounted bearing with a reinforced polymer housing and polymer sleeve self- lubricating insert
		Polymer housing contains additive that resists bacterial and fungal growth
0 _ 0		All polymer and stainless steel construction
		Solid polymer housing has no cavities and no fillings
		Conforms to FDA /USDA specifications
		Handles low speeds and light loads
0 0		No lubrication required, self-lubricated polymer sleeve insert for maintenance-free operation
		Offered in a wide variety of housing configurations and all popular bore sizes
		Operates in temperatures from -40°F (-40°C) to 180°F (82°C)
		Operates in temperatures from -40 + (-40 C) to 100 + (oz C)
ke-up frames	Product description	
ke-up frames	Product description	Welded steel and cast iron components assembled for a base mounted or side mounted manual screw take-up frame
ke-up frames	Product description Product features	Welded steel and cast iron components assembled for a base mounted or side mounted manual screw take-up frame
	•	Welded steel and cast iron components assembled for a base mounted or side mounted
	•	Welded steel and cast iron components assembled for a base mounted or side mounted manual screw take-up frame 8 take-up frame types from stock
	•	Welded steel and cast iron components assembled for a base mounted or side mounted manual screw take-up frame 8 take-up frame types from stock Standard take-up frame travel from 1-1/2" to 60'
ake-up frames	•	Welded steel and cast iron components assembled for a base mounted or side mounted manual screw take-up frame 8 take-up frame types from stock Standard take-up frame travel from 1-1/2" to 60 Take-up frames allow for the mounting of Dodge ball, roller, and sleeve bearing

Tigear®-2

E-Z Kleen reducers

This line of single reduction, right angle worm gear reducers have been engineered to provide maximum value and durability. Shipped from the factory filled with H1 food grade synthetic lube and a ventless sealing system, the Tigear-2 requires no routine oil changes. An overhung load capacity that is unmatched in the industry provides long life in conveying applications.

	Product description	Single reduction, right angle worm gear
	Case sizes	12 case sizes 1.33" to 4.75" center distances
	Torque	Up to 6,800 lb-in (770 Nm)
0	Ratio	Nominal ratios from 5 to 60:1
	Certifications	None
		Single-worm with quill, separate or 3-piece coupled input
000		Totally enclosed, ventless design that is maintenance free
		Higher torque ratings than competition
		Solid or hollow output
		Grip Tight bushing system available

Product description Single reduction, right angle worm gear with superior corrosion resistance an designed for harsh washdown app	Product description	
Case sizes 8 case sizes with 1.33" to 3.50" center of	Case sizes	
Torque Up to 3,600 lb-in	Torque	5.
Ratios Nominal ratios from	Ratios	The los
Certifications IP69	Certifications	0 0
Product features Coating system that provides greater than three times the corrosion resi standard epoxy pain	Product features	1 1 13 13 13 13 13 13 13 13 13 13 13 13
Stainless steel solid and hollow output shafts and stainless		
Two piece harsh duty out		

	Product description	Single reduction, right angle worm gear with 300 series stainless housing, laser marked nameplate and sealing designed for harsh washdown applications
	Case sizes	4 case sizes with 1.75" to 3.00" center distances
	Torque	Up to 2,300 lb-in (260 Nm)
6	Ratio	Nominal ratios from 5 to 60:1
	Certifications	IP69 for water
	Product features	300 series stainless steel solid and hollow output shafts and stainless hardware
		Two piece harsh duty output seals

Accessories



Bushing kit

• Easy on, easy off Grip Tight tapered bushing system.



Helical attachment

- Provides a convenient way to increase the overall ratio and achieve a low output speed
- Easily attaches to a Tigear-2 reducer with 56C and 140TC quill or 3-piece coupled input
- No breather

Quantis®

The Dodge Quantis line of modular gear drives are engineered for flexibility and performance. Utilizing helical and bevel gearing, the Quantis offers a torque dense design, a wide ratio range and an efficiency of 98% per stage.

		The Quantis ILH uses all helical gearing in a cost effective, power dense in-line solution. The ILH can be either flange or foot mounted.
S-3-1	Sizes	38, 48, 68, 88, 108,128,148, and 168
	Certifications	ATEX
	Torque ratings	122,000 lbin. (Up to 14,000 Nm)
1 2 9 2	Ratio	1.4 to 7,670:1
	Output shaft options	Solid
Quantis right-angle helical bev	el (RHB)	
	Product description	The Quantis RHB product line uses helical-bevel gearing to provide a solution for a wine variety of applications. With an assortment of shaft and accessory options, it is can

	roduct description	variety of applications. With an assortment of shaft and accessory options, it is can be used in shaft mounted or foot mounted installations.
	Sizes	38, 48, 68, 88, 108, 128,148, and 168
	Certifications	Atex
	Torque ratings	119,000 lbin. (Up to 13,500 Nm)
	Ratio	4.8 to 7,735:1
	Output shaft options	Solid, straight hollow, twin tapered bushing hollow, Q-Loc keyless hollow and shrink disk

	Product description	The Quantis MSM is an all helical gearing solution, and ideal for shaft mounted applications.
	Sizes	38, 48, 68, 88, 108, 128,148, and 168
	Certifications	Atex
3	Torque ratings	119,000 lbin. (Up to 13,500 Nm)
	Ratio	6.7 to 7,670:1
	Output shaft options	Solid, straight hollow, twin tapered bushing hollow, Q-Loc keyless hollow and shrink disk

Accessories



Internal backstop Helps prevent reverse rotation in high stop-start loads, resulting in less wear and longer life. The centrifugal throw out design eliminates sprag sliding and reduces wear. It operates with standard and EP lubricatios and requires no external lubrication. (Offered in units built in U.S. only.)



RHB torque arm bracket For RHB shaft mounted applications using the "BF" style housing. The RHB torque arm bracket includes the bracket and hardware.

1111

RHB tie rod kit RHB tie rod kit includes mounting bracket, adjustable length torque arm and fulcrum with fasteners. Utilizing the "BF" style housing

Quantis E-Z Kleen

	Product description	ILH, RHB and MSM
	•	
	Case sizes	5 case sizes through 40 Hp (30 kW)
	Torque	Up to 27,000 lb-in (3,100 Nm)
	Ratios	Nominal ratios from 1.4 to 7,735:1
A CONTRACT	Certifications	IP69 for water
1 m	Inputs	Integral clamp collar or 3-piece coupled input
	Product features	Unique coating system provides greater than three times the corrosion resistance of standard epoxy paint
		White or stainless steel color top coat
		XT harsh duty output seal quadra-lip design
		Thin Dense Nickel Composite (TDNC) plated output shafts
		Non-cavity hardware
		Factory filled with mineral, synthetic, or Food Grade USDA H-1 lubrication
		Water tight gasket on C-face input between motor and reducer

Quantis	Ultra Kleen

RHB	Product description	
2 case sizes through 5 Hp (4 kW)	Case sizes	-
Up to 4,000 lb-in (450 Nm)	Torque	
Nominal ratios from 5.6 to 179.1	Ratios	
IP69 for water	Certifications	A A
Clamp collar	Inputs	11
Manufactured of 300 grade stainless steel	Product features	
Universal housing for foot or flange mounting		
Clamp collar size options: 56C, 140TC, and 180TC		
Output options: single extension solid, straight hollow bore, and Q-Loc keyless		
Factory filled with mineral, synthetic, or Food Grade USDA H-1 lubrication		
XT harsh duty output seal quadra-lip design		
Breather free operation		
Laser marked nameplate		



ILH adjustable slide bases Positions the reducer, providing simplified installation and servicing of the belt and chain drives. Position changes to obtain the desired belt or chain tension are easily accomplished by using the supplied adjusting screw



ILH scoop mount Scoop mounts are steel fabricated assemblies to provide customers with alternative means of supporting the motor



Banjo Torque Arm For RHB shaft mount applications the Torque Arm provides a compact means for restraining the reducer. Available in zinc plated or stainless steel

Torque-Arm family

This powerful line of shaft mount gear reducers deliver superior performance in harsh duty applications.

	Product description	Heavy duty, compact, right angle direct drive gear reducer, built to withstand shock loads and survive in harsh environments
(1997)	Sizes	7 case sizes from 3 - 100 Hp (1.5 to 75kW)
A THE A	Torque	Up to 130,000 lbin. (14,700 Nm)
	Ratios	1: Nominal ratios range from 18-80
	Certifications	Third party ATEX certified
And and a second se		Meets or exceeds AGMA standards
	Product features	Heavy duty, dual sealing system is standard for maximum protection ir harsh environments
		Compatible with both synthetic and mineral oil with or without extreme pressure (EP) additives
		Utilizes twin tapered bushings, to allow for easy on and easy off mounting which increases operating time
		Compatible with field installed backstop to maximize safety in all applications and industries

Modular accessories

Provides safety link between

gear reducer and structure to

Standard rods and turnbuckles

prevent system rotation.

are zinc coated providing

corrosion resistance

Tie rod



Bushing covers Protect workers from rotating bushings, MTA and TAII reducers are drilled and tapped to accept ABS robust plastic covers



Twin tapered bushings Easy-on, easy-off accessory providing reliable support on both sides the gear reducer. Available for inch and metric shafts



Breather Optional harsh duty breathers extend operating life

Torque-Arm II

ue-Allin		
	Product description	Shaft mounted heavy duty gear reducer designed to increase equipment uptime and provide longer life
	Sizes	12 sizes through 400 Hp (300 kW)
	Torque	Up to 325,000 lbin. (36,700 Nm)
	Ratios	5 ratios available with v-belt drives extending the range up to 300:1
	Certifications	Third party ATEX certified
0 -		Meets or exceeds AGMA standards
C. V.	Product features	Industry proven, twin tapered bushings allow for easy-on and easy-off mounting
		Improved safety features with the use of bushing cover and belt guards
	-	Heavy duty, dual sealing system is standard for maximum protection in harsh environments
	-	Compatible with both synthetic and mineral oil with or without extreme (EP) pressure

TXT Torque-Arm family

Shaft mount gear reducer, providing superior performance in heavy duty industries	Product description	
maximizing equipment uptime and providing longer overall product life		
14 sizes up to 700 Hp	Sizes	
Up to 1,000,000 lbin.	Torque	
4 ratios available with v-belt drives extending the range up to 300:1	Ratios	
Meets or exceeds AGMA standards	Certifications	
Harsh duty seals compatible with mineral or synthetic lubricant	Product features	
Dodge twin tapered bushing system, which allow for easy on easy off mounting providing the most reliable mounting system in the industry		





Backstop Safety feature that prevents reverse rotating when system stops. Compatible with standard and EP lubricants without requiring external lubrication



Motor mount Provides stable mounting between motor and reducer to minimize overhung load and withstand heavy shock loads



Belt guard Design allows for multiple height adjustments, featuring a lift-off cover construction



Screw conveyor accessories CEMA adapter, adjustable packaging kit, and three hole drive shafts allow for quick installation

Maxum XTR concentric gear reducer

Maxum XTR gear reducers feature a rugged, compact design that performs in heavy duty applications. With a housing made of high strength ductile iron and high capacity overhung load ratings, this gear reducer is optimized for the best total system value in the market.

Maxum XTR

Charles In	Product description	Concentric, inline gear reducer designed with heavy duty features, including rugged ductile iron housings, tapered bearings, and superior sealing system to extend operating life
1 a la l	Sizes	9 sizes up to 1,600 Hp
	Torque	Up to 579,000 lbin.
A A A	Ratios	Nominal ratios from 2.25 to 194.6:1
- aleren	Certifications	Meet or exceeds AGMA standards

Accessories



Scoop packages: Utilizing either Dodge Raptor or Grid Lign couplings, these fabricated steel scoop packages are economical and compact way to connect the motor to the reducer

Slide bases:

Provides simplified installation and ease of servicing belts and chain drives that connect the reducer to the driven equipment



Top motor mount: Reduce floor space required by utilizing this to mount NEMA or IEC motors on top of the gear reducer

Custom baseplates:

Custom designed solutions for easy alignment of any motor or coupling



Cooling fans: Economical way to utilize the gear reducers mechanical rating. Options include mechanical or electrical fans

Heat exchangers:

- Optional accessory available to extend thermal capacities beyond the range of cooling fans
- These are also available for applications with high ambient temperatures



- Backstops:
 Optional backstops are available to prevent reverse rotation on inclined conveyors.
- Operates with standard and EP lubricants

Magnagear XTR®

Dodge Magnagear XTR is a simple, power-dense reducer that offers increased reliability in a compact, heavy-duty package. Engineered with proven planetary and helical gear technology, this reducer is ideally suited for a variety of high torque applications.

With the reducer's standard, premium quality, tandem sealing system and cooling system, you can always depend on low-maintenance operation and maximum value for your money.

Magnagear XTR		
	Product description	A heavy-duty, power dense, high torque reduce
	Case sizes	12 sizes from 40 to 5,010 Hp (20 to 3,240 kW)
	Torque range	From 100,000 to 3,500,000 lbin. (11,300 to 395,000 Nm)
	Available configurations	Parallel shaft or right angle
	Available output	Solid or hollow shaft
Contraction of the	Product features	Rugged cast iron housings
THE		Gearing is carburized, hardened, and precision ground
		Premium tandem taconite seal system is standard with the oil seal protected by a contact excluder lip seal and grease cavity
		All bearings exceed best in class standards for $L_{_{10}}$ life
		Can be used with a variety of soft start mechanisms including VFD and fluid couplings
	Capabilities & mounting	Modular design for reversibility and multiple mounting configurations. minimizing spare requirements
		4-sided mounting configurations
The second second		Base and swing base mountings
A Star		Tunnel housings
		Proven planetary design is utilized in sizes over 390,000 lbin. (44,000 Nm) to provide a compact, durable, light weight, economic solution for high torque applications
13	Engineered options	Internal lift-off style backstops
		Shaft and electric fans
		Torque arms
		Tunnel drive alignment free configurations
		Baseplates
		Inching drives

Magnagear XTR

Dodge twin-tapered bushing option



Provides easy installation and removal of reducer from shaft
Provides sturdy, concentric grip on the driven shaft on both sides of the reducer
Eliminates the wobble and fretting corrosion associated with straight bore and single bushed reducers
Full length key guarantees maximum torque transmission
Installation and removal methods require no special tools
Available up to sizes G600 and below

Magnagear XTR model	Nm	kW rating range	Нр	Gear ratio
G100	11,520	30 to 180	45 to 295	8:1 to 63:1
G150	18,530	40 to 290	65 to 465	8:1 to 63:1
G210	25,420	60 to 400	100 to 645	8:1 to 63:1
G285	34,575	85 to 585	140 to 940	8:1 to 63:1
G390	48,470	120 to 795	195 to 1280	8:1 to 63:1
G525	63,160	350 to 1000	565 to 1545	8:1 to 28:1
G600	74,400	192 to 1450	309 to 1769	8:1 to 63:1
G700	82,480	455 to 1390	735 to 2135	8:1 to 28:1
G920	108,465	610 to 1810	980 to 2850	8:1 to 28:1
G1400	155,810	620 to 1875	995 to 3015	12:5 to 38:1
G2100	240,880	1055 to 2750	1695 to 4425	12:5 to 35:1
G3500	389,800	1610 to 4590	2595 to 7390	18:1 to 38:1

Right angle

Magnagear XTR model	Nm	kW rating range	Нр	Gear ratio
G100	11,410	30 to 125	45 to 199	12:5 to 63:1
G150	18,420	45 to 200	75 to 315	12:5 to 63:1
G210	25,310	60 to 275	100 to 440	12:5 to 63:1
G285	35,360	85 to 350	140 to 565	12:5 to 63:1
G390	44,520	105 to 415	175 to 665	12:5 to 63:1
G525	67,340	165 to 655	265 to 1015	12:5 to 63:1
G600	75,500	192 to 688	309 to 1043	12:5 to 63:1
G700	87,900	215 to 900	345 to 1385	12:5 to 63:1
G920	115,700	285 to 1145	460- 1765	12:5 to 63:1
G1400	158,920	390 to 1670	630 to 2685	12:5 to 63:1
G2100	245,700	585 to 2500	940 to 4025	12:5 to 63:1
G3500	397,600	1305 to 4180	1565 to 6725	18:1 to 63:1

Controlled Start Transmission (CST)

With Dodge CST drives, you get consistent, controlled starts and stops with enough power to drive the largest and longest conveyors. The CST is a 2 in 1 gearbox that combines a planetary gear reducer with an integral wet clutch system. When coupled to an AC induction motor the CST gearbox converts the motors high-speed, low-torque input to a low-speed, high-torque output, delivering total control of even the most heavily loaded conveyors.

System features Controlled acceleration and deceleration of Parabolic starting of Adjustable acceleration of Cooling system designed for repeated starting
Adjustable acceleration to Deceleration (not braking) ru Multiple starting
Deceleration (not braking) r Multiple starting
Multiple starting
Cooling system designed for repeated s
Drive motor may be left running between s
System benefits
Motor Using a CST start system, the motor is at full speed prior to loading, therefore th breakdown torque of the motor is available without a special motor de
No load s
Frequent motor starts elimin
Power grid Minimizes voltage drops via sequenced motor starts v multiple drives are ut
kW demand reduced by unloaded motor s
Gearing Protected from shocks by clutch mecha
Efficient planetary d
Conveyor components Delivers optimal motor load sharing to minimize the loads and stresses conveyor components
Hydro-viscous clutch located at output of the CST absorbs transient sh
Parabolic acceleration ramp minimizes belt and pulley str

The CST package

A complete engineered drive package can be supplied that will include:

- Dodge CST
- IEC or NEMA motor
- Drive base
- Dodge couplings
- Flywheels
- Dodge engineered class conveyor pulleys
- Dodge mounted bearings
- PLC control system

Couplings

Uniquely engineered for easier installation, longer driven equipment life, and increased reliability in a broad range of applications. Dodge has manufactured couplings for over 100 years, earning a reputation for developing innovative products that lower customers' total cost of ownership.

The Dodge coupling product line can offer a solution to almost any customer need. Whether the need is an elastomeric or metallic design, Dodge can provide a coupling with the potential to increase torque capacity, accommodate shaft misalignment, extend life, improve operational efficiency, and reduce unexpected downtime.

	Product description	Elastomeric, split tire style
-	Bore size	Up to 9" (229 mm)
-	Torque range	340,340 lbin. (up to 38,438 Nm)
	Available elements	Flexible natural rubber, WingLock™ technology
	Certification	Third-party ATEX certified
<u>xo</u>	Product features	Industry leading misalignment capabilities
		Drop-in interchange without any modifications or additional materials
		Longer driven equipment life
and the second		Maintenance free element
		Taper-Lock bushed hubs for clean, compact installation
		Slotted clamp ring holes offer 187% more hardware clearance
		Industry leading 5-year warranty

Para-Flex® coupling Product description A flange-mounted elastomeric tire style coupling Up to 8" (203 mm) Bore size Torque range Up to 453,000 lb.-in. (51,180 Nm) Available elements Natural rubber, Neoprene, and cordless Certification Third-party ATEX certification standard Industry leading misalignment 4° angular, 1/8" (3.1 mm) parallel, and **Product features** 5/16" (7.8 mm) end float Industry leading 5-year warranty Taper-Lock®, ductile iron FBX finished bore, and steel BBS bored-to-size flanges "Problem solver" element absorbs shock and dampens vibrations No maintenance- non-lubricated design assures trouble-free operation

Para-Flex flywheel



Poly-Disc		
	Product description	Elastomeric coupling with a polyurethane flexible disc
1000	Product features	Polyurethane flexible disc resists chemical attack
		Allows 2° of angular misalignment & cushions shock loads
		Accommodates up to 3-1/4" bores and 10,900 lbin.
D-Flex coupling		
	Product description	An elastomeric sleeve style couplin
	Bore size	Up to 6" (140 mm
	Torque range	Up to 72,480 lbin. (8189 Nm
	Available types	Close-coupled and Type SC spacer design
	Available elements	EPDM, Neoprene, and Hytro
	Certification	Third-party ATEX certification standar
Also and a	Product features	Four-way flexing action handles shock, vibration, and misalignmer
		Simple design and interchangeable components make installation quick and eas
		Ionized powder coat finish for superior corrosion protectio
		Quick, easy installation – no maintenance require
		AGMA 9 dynamically balanced Type S and SC flange
		Available in all common metric (ISO) and inch (ANS
Grid-Lign coupling		Available in all common metric (ISO) and inch (AN
	Product description	A flexible metallic lubricated tapered grid style coupli
	Bore size	Standard range (1080T-1200T) accommodates up to 13" (360 mr
		S-Series range through 21.85" (555 mm
-	Torque range	Standard range (1080T-1200T) 1,650,665 lbin. (186,417 Nn

Certification Available designs

Product features



S-Series range through 7,000,000 lb.-in. (8,000,000 Nm)

Spacer designs can be used with brake discs or drums

T35 half-spacer and T31 full spacer designs through size 1200T

Torque density and large bore capacities of a metallic coupling

Misalignment and vibration damping capabilities of an elastomeric coupling

ATEX

T10, T20 close-coupled

Couplings

DGF Gear coupling		
	Product description	A flexible metallic lubricated gear style coupling
	Bore size	Up to 42" (1050 mm)
50 C C C C C C C C C C C C C C C C C C C	Torque range	Up to 47,269,000 lbin. (5,340,000 Nm) torque
	Available designs	Spacer, floating shaft, slide gear, and other customizable designs
Construction .	Product features	Most power-dense metallic coupling available
		Crowned tooth profile for longer life
		Interchangeable with industry standard AGMA gear couplings through size 9
		Customizable features allow for use in virtually any application
Tonor Look sinid		
Faper-Lock rigid	Product description	Rigid coupling utilizing taper lock bushings
-	Product features	Taper-Lock bushing connects varying diameter shaft sizes
0		Flanges are all machined, and require no maintenance
-56		Accommodates up to 6" bores and 254,500 in. Ibs
Ribbed rigid		
Ribbed rigid	Product description	Clamp fit mechanical coupling
Ribbed rigid	Product description Product features	
Ribbed rigid	•	Rated load capacities of 1018 shafting
Ribbed rigid	•	Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping
Ribbed rigid	•	Clamp fit mechanical coupling Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping Accommodates up to 7" bores and 404,000 lbin
	•	Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping Accommodates up to 7" bores and 404,000 lbin
	Product features	Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping
	Product features	Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping Accommodates up to 7" bores and 404,000 lbin A rigid metallic coupling for large gearbox applications
	Product features Product description Bore size	Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping Accommodates up to 7" bores and 404,000 lbin A rigid metallic coupling for large gearbox applications Up to 15" (385 mm Up to 2,100,000 lbin. (237,268 Nm Engineered to transmit torque and support the bending moment forces of an entire
	Product features Product description Bore size Torque range	Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping Accommodates up to 7" bores and 404,000 lbin A rigid metallic coupling for large gearbox applications Up to 15" (385 mm Up to 2,100,000 lbin. (237,268 Nm Engineered to transmit torque and support the bending moment forces of an entire gearbox drive package
	Product features Product description Bore size Torque range	Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping Accommodates up to 7" bores and 404,000 lbin A rigid metallic coupling for large gearbox applications Up to 15" (385 mm Up to 2,100,000 lbin. (237,268 Nm Engineered to transmit torque and support the bending moment forces of an entirg gearbox drive package Design reduces overall costs by allowing for an alignment free
	Product features Product description Bore size Torque range	Rated load capacities of 1018 shafting Connects same diameter shafts via compression fit clamping Accommodates up to 7" bores and 404,000 lbin A rigid metallic coupling for large gearbox applications Up to 15" (385 mm



Contraction of the second s		
	Product features	Mechanical soft start dampens shock load and reduces motor current draw
		Smooth, controlled acceleration with customizable startup torques
		Accommodates applications 1840 kW at 1450 rpm (1360 Hp at 1750 rpm)

Product description

Product features

Steel shot mechanical soft start coupling

Mechanical soft start via flow charge (cast steel pellets) fill

100% efficient, no slippage

Available in three designs: drive, coupling and C-flex

Accommodates up to 4.5" shaft and 250 Hp applications



Drive components

Dodge mechanical drive components offer innovative designs and reliable performance that improve energy efficiency and lower you total cost of ownership. All Dodge drive components are manufactured to meet or exceed MPTA standards.

	Available pitches	8 mm and 14 mm pitch with industry standard widths
	Product features	98% efficient drive system compared to 93% for V-belt drives
		Less overhung load than v-belt drives and reduces maintenance costs as these belts do not require retensioning.
	_	Durable polyurethane belt construction resists chemicals, oils, pollutants, and abrasion
	-	Belt can operate in temperatures up to 185°F (85°C) and as low as -65°F (-54°C)
0		Belt features robust carbon tensile cords that combine minimal stretch with extraordinary strength and load carrying capacity, while absorbing shock and surge loads
		Standardized with a taper-lock bushing system that delivers more torque, requires less shaft space, reduces bearing loads, and are easy to mount and dismount

	Available pitches	8 mm and 14 mm with various widths
	Product features	98% efficient drive system compared to 93% for V-belt drives
		Fiberglass tensile cord provides high strength, excellent flex life, and high resistance to elongation
		Good for use in hazardous environment like enclosed grain as this product is static conductive in accordance with ISO 9583
		Greater belt lengths make this a good option for converting expensive, long center distance drives

	Available sizes from stock	Complete bushing offering from size 1008 up to 120100 featuring extended bore sizes and our exclusive integral key taper lock bushing
	Available materials	Bushings available in sintered steel, cast iron, ductile iron, steel, and stainless steel
Si		Sheaves available in both narrow (3V,5V,8V) and classical (A,B,C) profiles; From 1 to 12 grooves and up to 53" diameter
	Product features	Easy to install and remove
		Requires less shaft space
		Only manufacturer that offers an integral key bushing which provides a potential 8-10% customer savings in material and labor
		Reduce bearing loads
		Engineered with an 8° taper
		Available in metric and inch bores

e.	Product features	Double adjustable bracket for maximum flexibility
		Positive ratchet locking between base and arm
		Idler bushings available in Taper-Lock and QD
5 5 %		Use with standard Dodge sheaves, synchronous sprockets, and flat face pulleys
		Compatible with products machined for Taper-Lock 1610, 2012 and 2517 bushings

QD sheaves and bushings

Available sizes from stock

Split Taper sheaves and bushings

Bushing offering from size G to S1 including our exclusive H-Plus integral key bushing in Available sizes from stock 9 popular shaft sizes Sheaves available in one common B5V profile accommodating A, B, and 5V belts; from 1-6 grooves and up to 30" diameter Product features Keyed to both shaft and hub, the external key provides positive drive with no torque on the cap screws Double split bushing barrel improves true concentricity – grips the shaft with positive clamp fit Preferred bushing style in the HVAC industry ABB exclusive integral key H-plus bushings provide a potential 8-10% customer savings in material and labor Black powder coat for excellent corrosion resistance More diameters offered than the competition providing customers a larger variety of drive options and flexibility with output speeds

Light duty/HVAC sheaves and bushings AK/BK, AKH/BKH (up to 20 Hp); 1 and 2 grooves; pitch range offered as bushed (uses H Available sizes from stock bushings) and fixed bore (2 setscrews for tighter grip) **Fixed pitch sheaves** AL (up to 2 Hp); OEM product (bulk packed) VL (up to 5 Hp): OEM product (bulk packed); designed to be used with AL sheaves Available sizes from stock -Variable pitch sheaves 1VP/2VP (up to 25 Hp): 1 and 2 grooves; pitch range 1.9" to 6.7" (A belt) and 2.4" to 7.0" (B belt) MVS (up to 40 Hp): 2 grooves; used with A, B, 3V, & 5V belts

> D-V wedge belts (3V, 5V, 8V), cogged and wrapped Classic belts (A, B, C, D), cogged and wrapped

Complete bushing offering from size JA to S featuring extended bore sizes

grooves and up to 71" diameter

Conventional or reverse mounting Available in metric and inch bore sizes Manufactured to MPTA standards

Easy on/easy off

Sintered steel, cast iron, and ductile iron

Sheaves available in both narrow (3V, 5V, 8V) and classical (A,B,C,D) profiles; From 1 to 12

Polyband belts - up to 6 bands

Available sizes from stock:

Available materials

Product features



	1	
	6.	
V		3
	1	/



Heavy and mine duty conveyor pulleys

Dodge heavy and mine duty conveyor pulleys have been operating in the world's most demanding material handling applications for over 100 years. An extensive range of pulleys can be provided with high quality lagging designed to ensure maximum belt and pulley life in tough applications. With unmatched conveyor pulley engineering and manufacturing capabilities, Dodge pulleys deliver reliability worldwide.

leavy duty drum pulleys		
13.23	Available hub styles	HE or X
	Available lagging	Vulcanized lagging up to 25 mm thick in SBR, Neoprene, or D-Lag rubbe
	Product features	Available from stock in over 150 different sizes and lagging types
0		Exceeds CEMA application standards for use with conveyor belts rated up to 350 PIW (61 kN/m
		Meets CEMA dimension
ine duty extra drum pulleys		
(TH)	Available hub styles	Integral hub designs – HE or X
	Available lagging	Vulcanized or cold bonded ceramic lagging 12 mm, 16 mm, 19 mm, or 25 mm thickness
STELLE ST	Product features	Available from stock in over 100 different sizes and lagging types
		Designed for use with conveyor belts rated up to 750 PIW (131 kN/m)
		Meets CEMA dimensions
piral drum pulleys	Available hub styles	HE or XT
piral drum pulleys	Available hub styles Available construction	
piral drum pulleys		Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with
piral drum pulleys	Available construction	HE or XT Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face
piral drum pulleys	Available construction	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face
	Available construction	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face
	Available construction	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face Meets CEMA dimensions
	Available construction Product features	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face Meets CEMA dimensions HE, XT or Bikon
	Available construction Product features	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face Meets CEMA dimensions HE, XT or Bikon Custom designs based on conveyor loading for maximum life
	Available construction Product features	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face Meets CEMA dimensions HE, XT or Bikor Custom designs based on conveyor loading for maximum life Integral hub, profiled, turbine and T-Section end disc designs
	Available construction Product features	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face Meets CEMA dimensions HE, XT or Bikor Custom designs based on conveyor loading for maximum life Integral hub, profiled, turbine and T-Section end disc designs Vulcanized lagging up to 1" thick in SBR, Neoprene or D-Lag rubber
	Available construction Product features	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning Crowned or straight face Meets CEMA dimensions HE, XT or Bikor Custom designs based on conveyor loading for maximum life Integral hub, profiled, turbine and T-Section end disc designs Vulcanized lagging up to 1" thick in SBR, Neoprene or D-Lag rubber Variety of lagging methods and styles available
piral drum pulleys	Available construction Product features	Heavy duty, mine duty extra, or custom Designed for mine service tail pulley applications requiring rugged durability with maximum belt cleaning

Heavy duty wing pulleys		
	Available hub styles	HE or X
	Product features	Heavy duty contact bars for high durabilit
		Slide-on urethane Wing-Lag available
		Meets CEMA dimension
Mine duty wing pulleys		
	Available hub styles	HE or X
	Product features	Heavy duty contact bars for high durability
		Rubber vulcanized directly onto wings available
Herringbone wing pulleys		
	Available hub styles	X
X al	Product features	Over 200+ part numbered sizes available
		AR400 contact bars available
		Wing angles of up to 45
		Center reinforcement disc for increased wing strength
Spiral wing pulleys		
	Available hub styles	HE or XT
Stree	Product features	Heavy duty contact bars for high durability
- CONSTRACTOR		Rubber vulcanized directly onto wings available
		Smooth running for low impact on belt splices

Heavy and mine duty conveyor pulleys

Available hub styles	HE or X
Available lagging	Vulcanized lagging in SBR or FOS (Fire, oil & static resistant) rubbe
Product features	Single disc and double disc drum type
	Holz and Holz SOF style 5 laggin
	Exceeds CEMA application standards up to 350 PIW (61 kN/n
Product features	Dodge XT bushings with 9.5 degree taper angle interchange with competitive product:
	Dodge HE bushings with 14 degree taper angle featuring larger bolts and more bolt
	versus competitive designs (HE 45 and large
	Dodge QD and QDS bushings offer a 4 degree taper angle and flange mountin
	Dodge Taper-Lock bushings with 8 degree taper angle and slim profile desig
Droduct features	Engineering design and manufacture of sustam shaftin
Product features	Engineering, design and manufacture of custom shaftin 1045 & 4140 steel standar
	Stainless steel upon reque
	Cold rolled, hot rolled and forge
	Ultrasonic and magnetic particle testing availab
	Custom keyways, turndowns, drill & tap and tolerance requirement
	Certified prints provided for all custom shaftin
Benefits	Complete assembly of conveyor pulley, bushings, shaft, bearings and couplin
Denetits	complete assembly of conveyor pulley, bushings, shart, bearings and couplin
	Expert mounting and lubrication of large bore bearing
	Expert mounting and lubrication of large bore bearing
	Expert mounting and lubrication of large bore bearing All exposed metals covered with anti-rust protectio Long-term storage preparation availab
	Available lagging

	Shaft locking devices	HE, XT or Bikon
	End disc designs	Integral hub, profiled, turbine and T-section
	Available lagging	Vulcanized, standard SBR, fire and oil resistant Neoprene, or abrasion resistant D-Lag. High-traction ceramic (available cold bonded or vulcanized)
	Product features	Standard 1045 or high strength 4140 shaft material
		Available stainless steel construction for non-magnetic applications
		2 year warranty
	Manufacturing capabilities	High-strength submerged arc welds
		Thermal stress relieving
		CNC machining of shaft and pulley
		Static and dynamic balancing
		Expert assembly of pulley, shaft, bearings, coupling and backstop
	Quality certifications	ISO 9001:2008
		AWS and ASME certified welding procedures and welders
		ASNT NDE certified inspection program
		Material certifications on all materials

Engineered class pulley end disc designs



We reserve the right to make technical changes or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB does not accept any responsibility whatsoever for potential errors or possible lack of information in this document.

We reserve all rights in this document and in the subject matter and illustrations contained therein. Any reproduction, disclosure to third parties or utilization of its contents – in whole or in parts – is forbidden without prior written consent of ABB.





ABB Motors and Mechanical Inc.

5711 R.S. Boreham, Jr. Street Fort Smith, AR 72901 Ph: 1.479.646.4711

_

Mechanical Power Transmission Support Ph: 1.864.297.4800

new.abb.com/mechanical-power-transmission baldor.com